

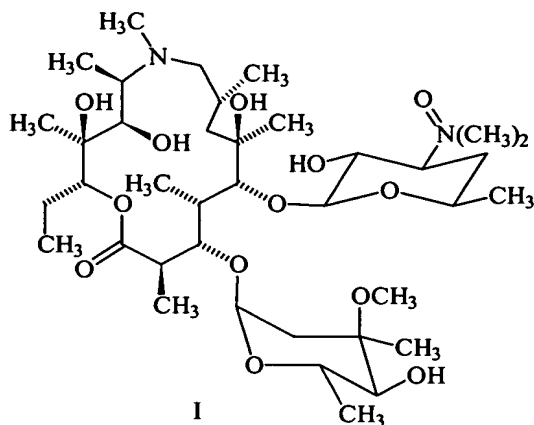
# Claims

What is claimed is:

1. An azithromycin degradation product identified by an HPLC relative retention time of 0.22, 0.26, or 0.80.

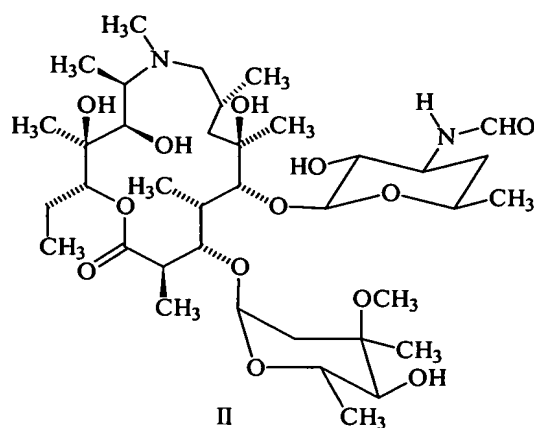
5

2. An azithromycin degradation product identified by a HPLC relative retention time of 0.22 having substantially the following structure I:

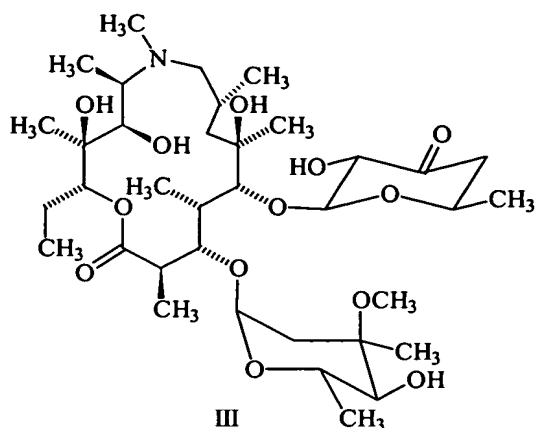


3. An azithromycin degradation product identified by a HPLC relative retention time of 0.26 having substantially the following structure II:

10



4. An azithromycin degradation product identified by a HPLC relative retention time of 0.80 and having the following structure III:



5. Azithromycin comprising less than about 0.5% by weight of at least one degradation product having a relative retention time on an HPLC relative to azithromycin of 0.22, 0.26, or 0.80.

5            6. The azithromycin according to claim 5, having less than about 0.3% by weight of at least one degradation product having a relative retention time on an HPLC relative to azithromycin of 0.22, 0.26, or 0.80.

10            7. A method to analyze azithromycin purity comprising:  
               assaying azithromycin using an HPLC to determine the presence of azithromycin degradation products;  
               identifying azithromycin degradation products; and  
               quantifying the azithromycin degradation products.

15            8. The method according to claim 7, wherein the identification step comprises searching and identifying on the HPLC spectrum azithromycin degradation products having a relative retention time of about 0.22, 0.26, and 0.80.

20            9. A method to determine azithromycin stability comprising:  
               assaying azithromycin using HPLC to determine the presence of azithromycin degradation products;  
               identifying the azithromycin degradation products; and  
               quantifying the azithromycin degradation products.

10. The method according to claim 9, wherein the identification step comprises searching and identifying on the HPLC spectrum azithromycin degradation products having a relative retention time of about 0.22, 0.26, and 0.80.